

# 1:1 Interactive Architecture Prototypes Workshop



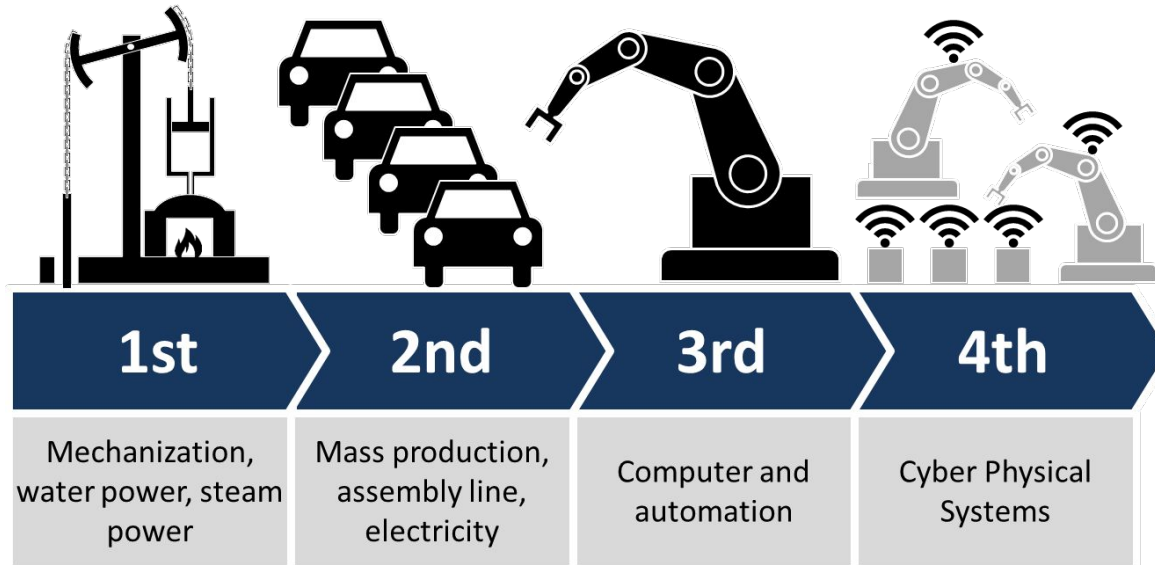
# Content

- Research
  - Industrial revolutions
  - References
- Materialization Design
  - Concept
  - Structure
  - Acoustics
  - Rainpathing
  - Beampacking
- Production
- Feedbackloop
  - Within scope assignment
  - Outside scope assignment

# Research Industrial Revolutions

Industrial revolution  
Emulating old style  
New style

# Industrial revolutions 2-4





# Industrial revolutions 2

- 1870-1914
- a.k.a. Technological revolution
- Advancements in manufacturing and production technology -> mass production/assembly lines-> Rapid industrialization
- Telegraph and railroad network-> Globalization



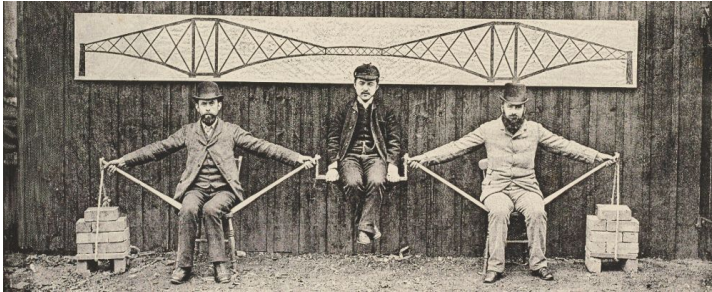
# Industrial revolutions 2 Emulating the old

- 1891: Wainwright Building - Chicago - Louis Sullivan
  - One of the first skyscrapers
  - Steel structure-> brick appearance
  - Imitating existing style



# Industrial revolutions 2 New style

- 1890: Forth bridge - John Fowler en Benjamin Baker
  - Tension strength of steel is taken as advantage



# Industrial revolutions 3.0

- Between the late 1950s and 1970s - present day
- a.k.a. Digital Revolution
- Use electronics and IT to achieve further automation of manufacturing
  - Electronics, computers
  - Automation, mass production
  - Information technology





# Industrial revolutions 3.0 Emulating the old

- Sagrada Familia completing - Barcelona - Present architects/Antoni Gaudi
  - CAD&3D printing prototypes
  - Gaudi's original design



# Industrial revolutions 3.0 New style

- 1997: Guggenheim Museum - Bilbao, Spain - Frank Gehry
  - a fusion of complex, swirling forms and captivating materiality that responds to an intricate program and an industrial urban context
  - Deconstructivism
  - CATIA V3 software

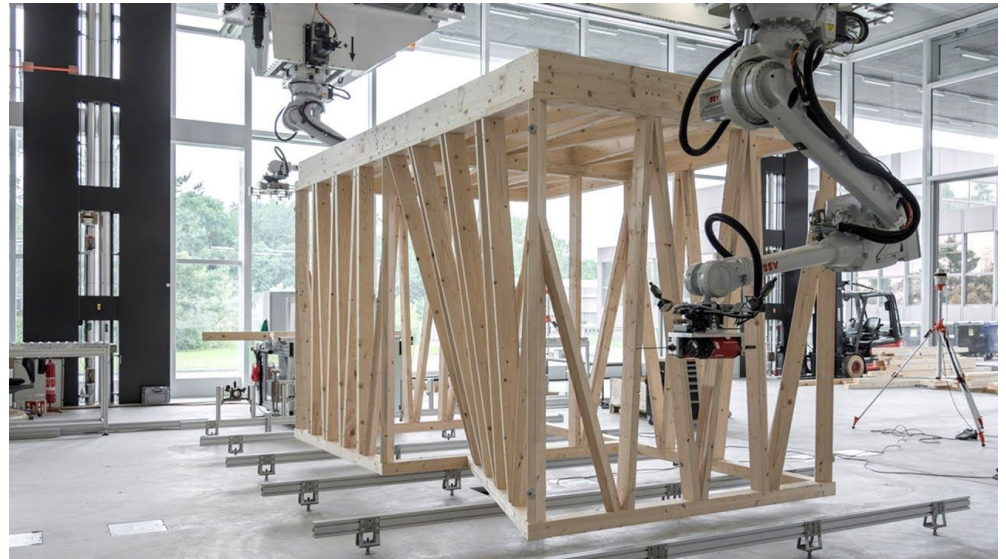


# Industrial revolutions 4.0

- Now-future
- a.k.a. Industry 4.0 -> I4.0
- Trend of automation and data exchange in manufacturing technologies
- Design principles:
  - **Interconnection** between devices, sensors, machines and people
  - **Information transparency** to provide operators useful information
  - **Technical assistance** for visualizing information and physically support humans
  - **Decentralized decisions** by cyber physical systems to make decisions on their own and perform their tasks autonomously.

# Industrial revolutions 4.0 Emulating the old

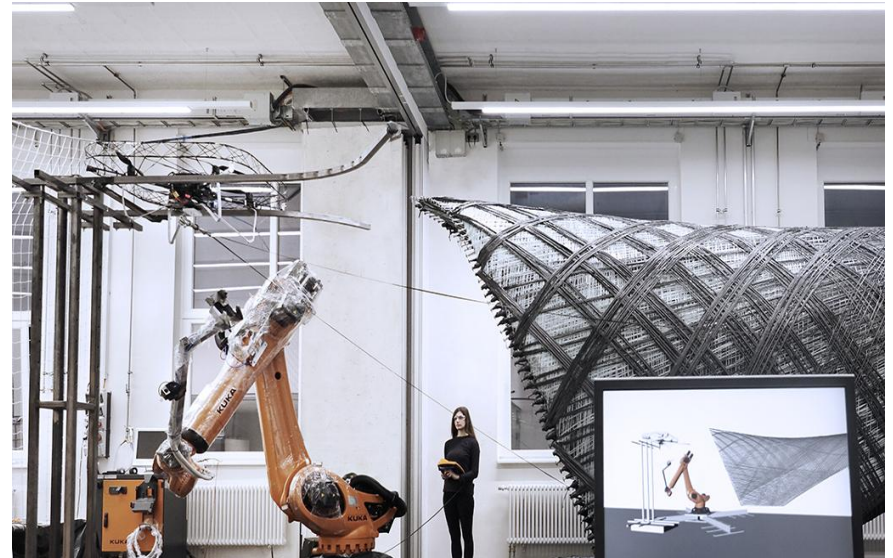
- Robotic collaboration in timber construction - ETH Zürich
  - Creating a form which can be handmade





# Industrial revolutions 4.0 New style

- 2017 - ICD/ITKE Research Pavilion - ICD/ITKE
  - Interaction between robots



# Research References

ICD/ITKE Research Pavilion 2011 UoS  
Norwegian Reindeer Pavilion

# References

- ICD/ITKE Research Pavilion 2011 UoS - principle
- Norwegian Reindeer Pavilion - production



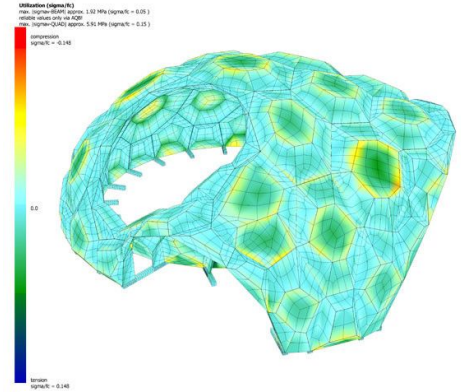
# References ICD/ITKE Research Pavilion 2011 UoS



# References ICD/ITKE Research Pavilion 2011 UoS

Design:

- Applying Bionic principles onto pavillion tessellation geometry through computational process
- Cell sizes are dependent on the curvature

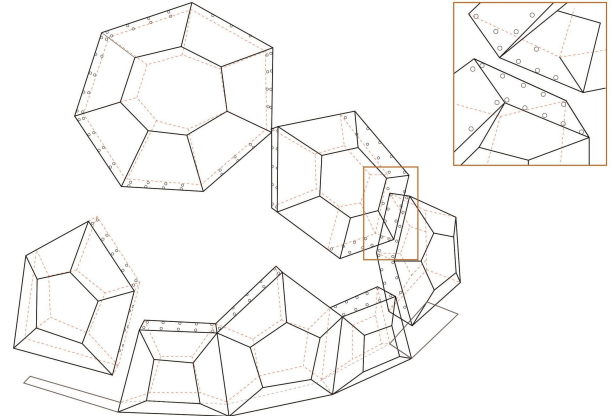




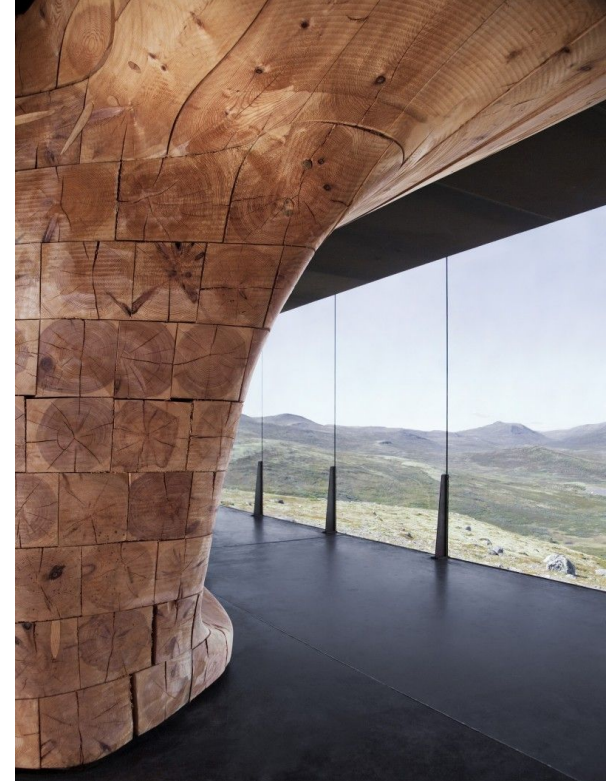
# References ICD/ITKE Research Pavilion 2011 UoS

Structure:

- The **finger joints** of the plywood sheets, **glued** together to form a cell
- A simple screw connection inbetween cells, **allowing the assembling and disassembling** of the pavilion.

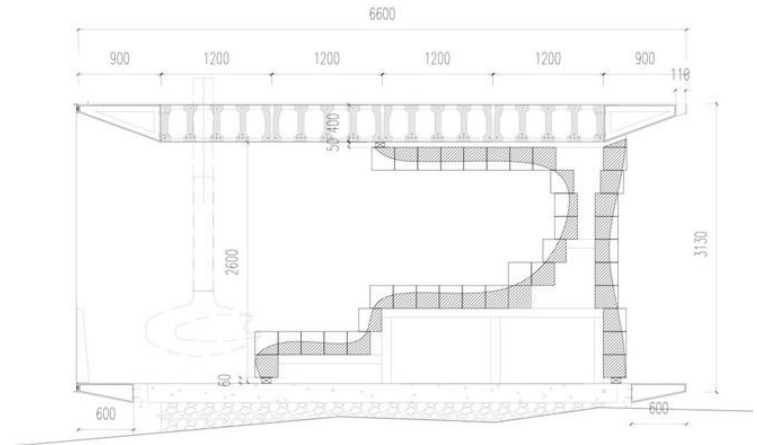


# References Norwegian reindeer pavilion



# References Norwegian reindeer pavilion

- 3D-Model to drive milling machines
- Wood dowels as fasteners



TYPICAL SECTION



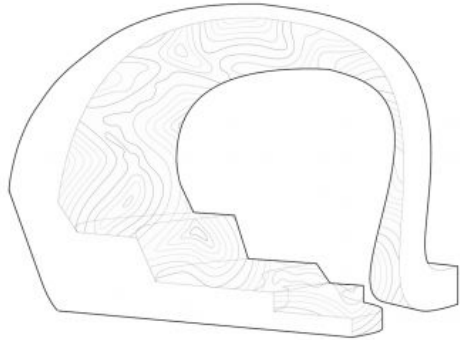
# Materialisation Design

Context  
Concept  
Construction  
Acoustics  
Rainpathing  
Beampacking

# Context Dessau



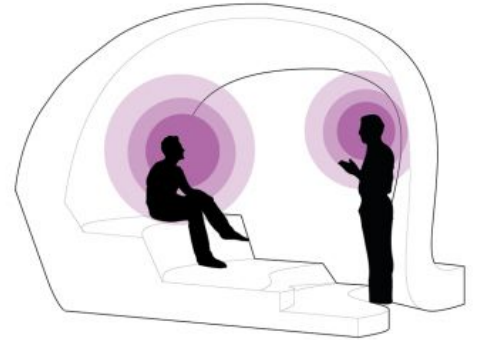
# Concept Functionality



WOODEN PAVILION



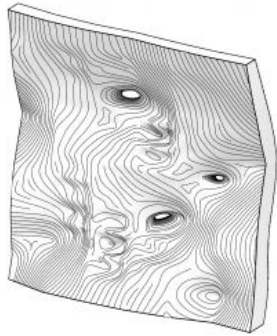
SHELTER FROM RAIN



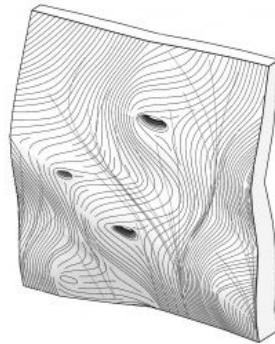
ACOUSTIC QUALITY

# Concept Pattern

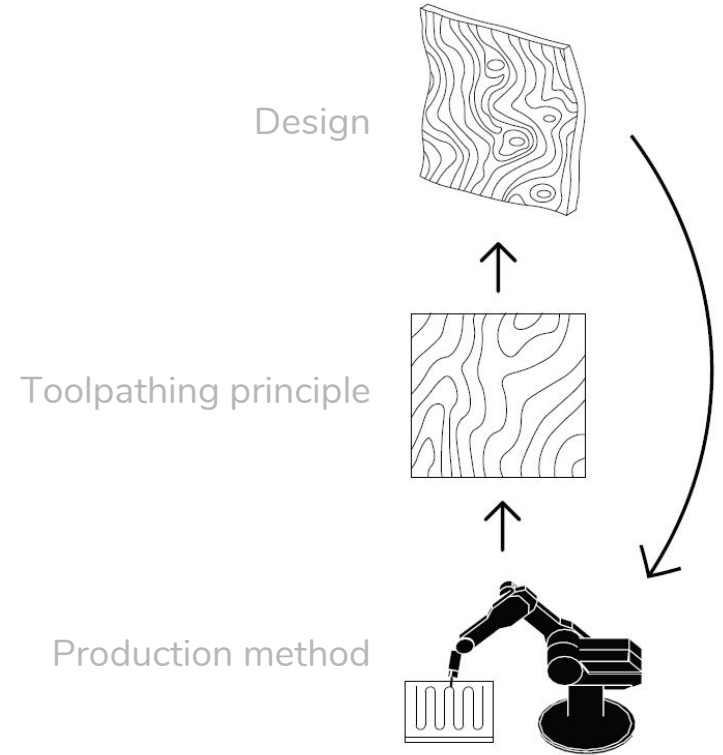
- Production and design considered as together



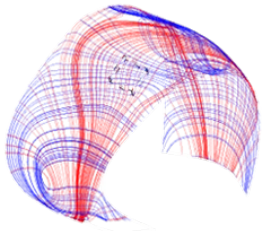
Interior-acoustics



exterior - rainpathing

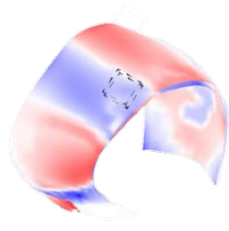


# Structure



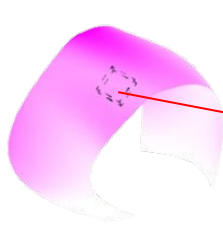
**STRESS LINES**

Density of stress lines is corresponding with the desired material thickness



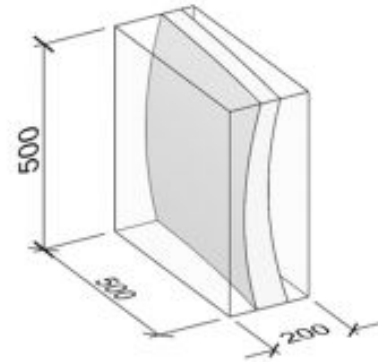
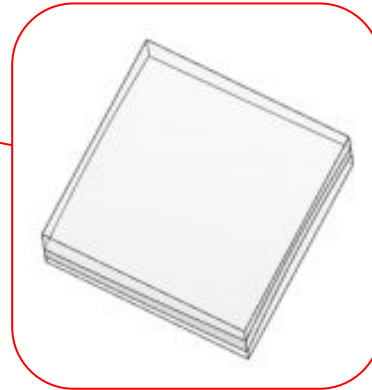
**STRESS ANALYSIS**

RED - compression  
BLUE - tension

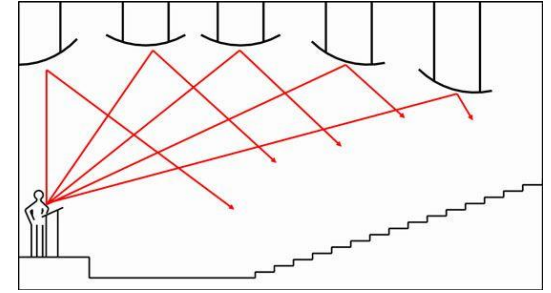


**DEFORMATION**

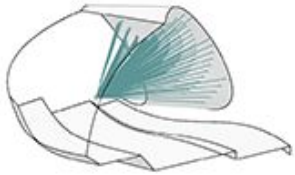
max. deformation: 20 mm



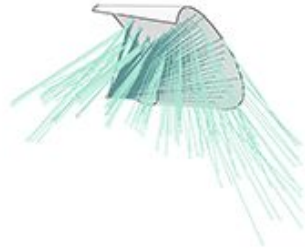
# Acoustic Reflection



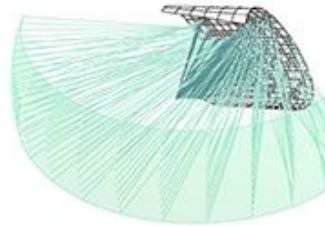
Music hall reflection



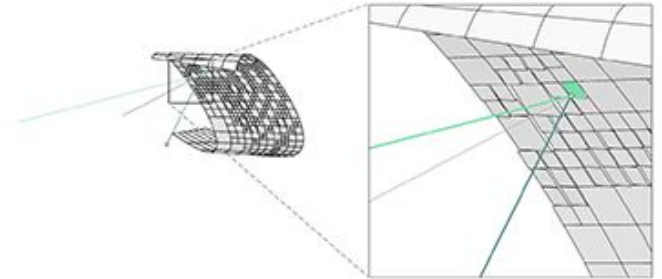
1.



2.



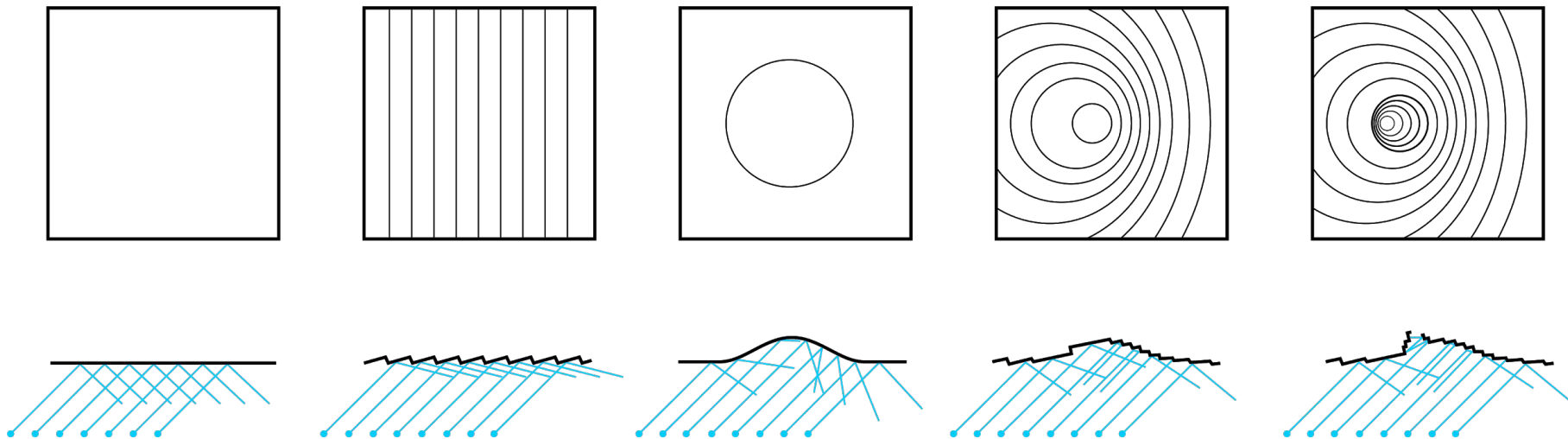
3.



4.

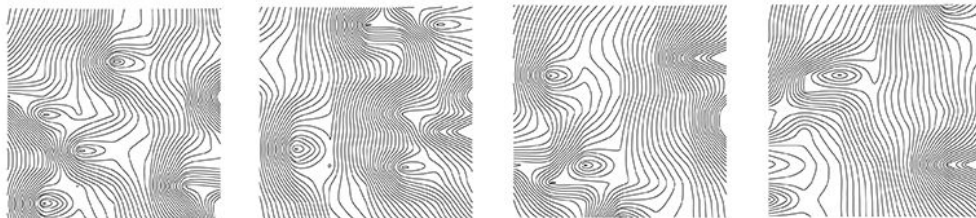
After simulating the acoustics of the pavilion with a point source (1), we plan to treat the surface of the pavilion so that the sound spreads evenly over the seat of the pavilion (2,3). To do so, the surface of the pavilion is subdivided and each subdivision has different angles on order to reflect the sound to different directions (3,4).

# Acoustic Diffusion

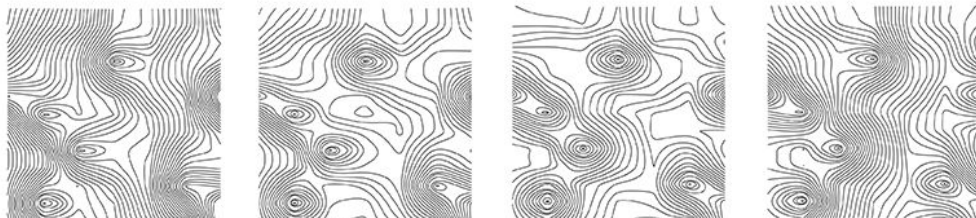




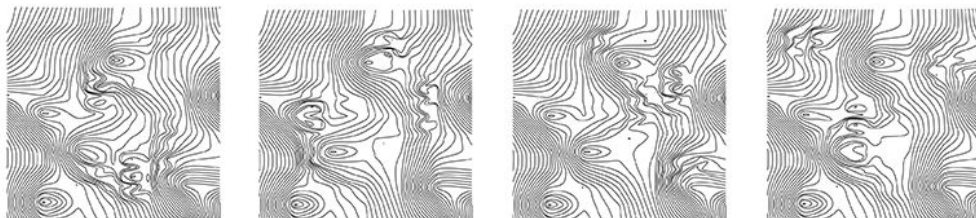
# Acoustic Variations



different attractors (reflection points)



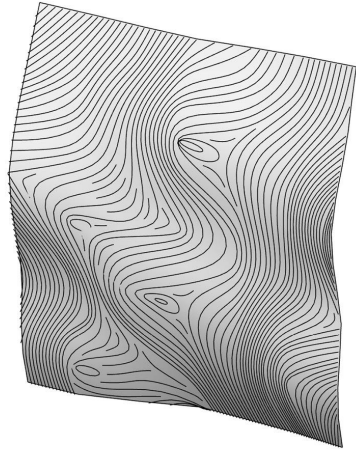
different surface normals



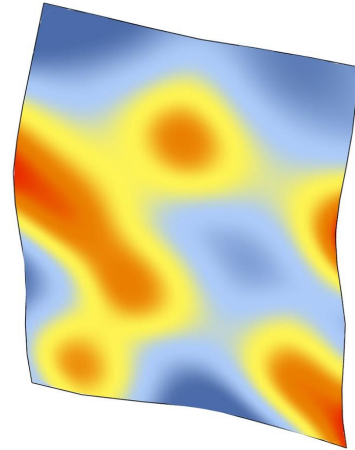
different perturbances



# Rainpath



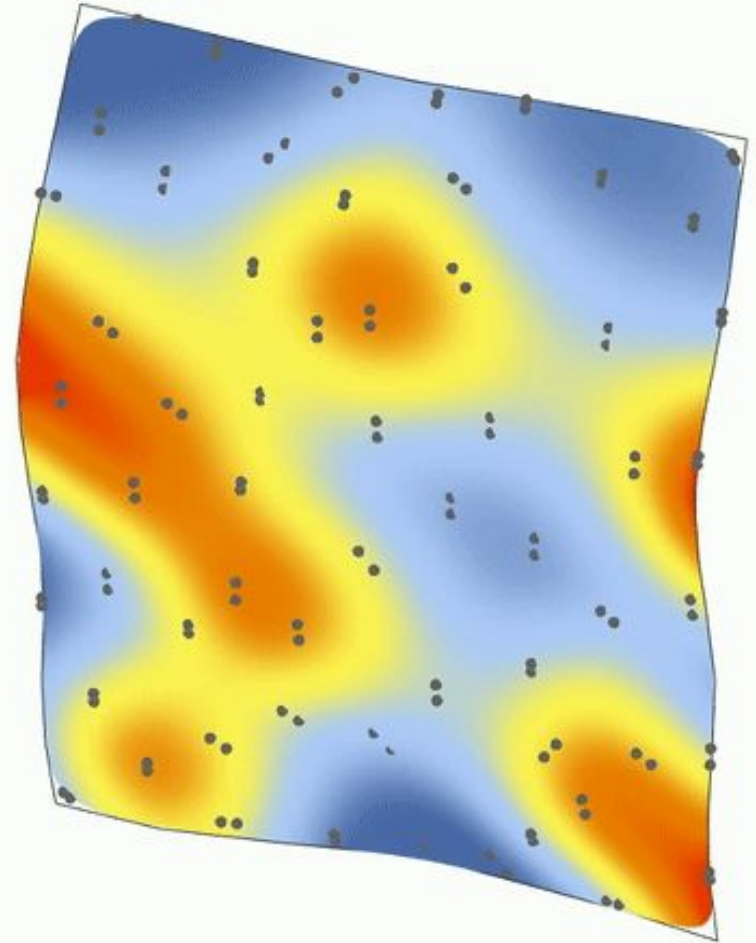
1. Original external pattern



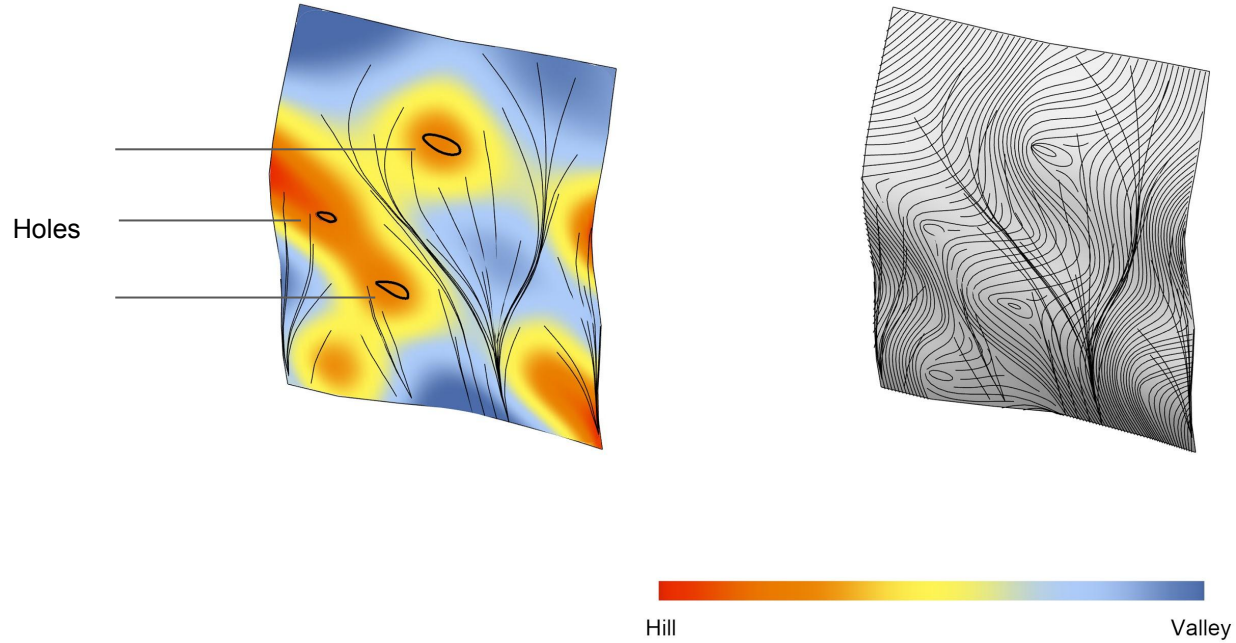
2. Elevation of exterior



# Rainpath Simulation



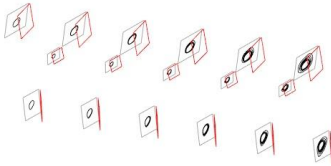
# Rainpath



# Toolpathing Overall

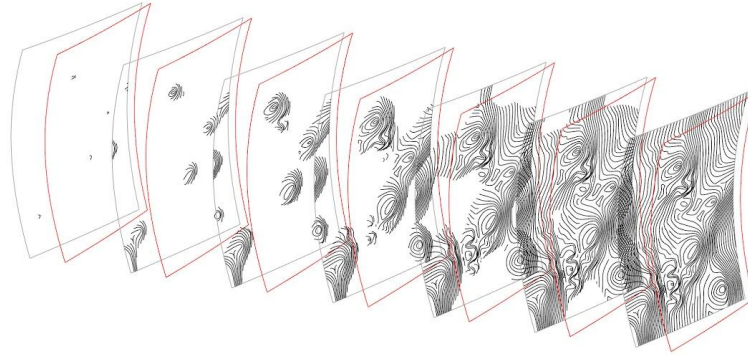
**Step3\_Holes**

5 - 6 layers



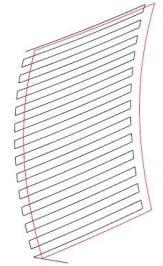
**Step2\_Patterns**

7 layers




**Step1\_Material removal**

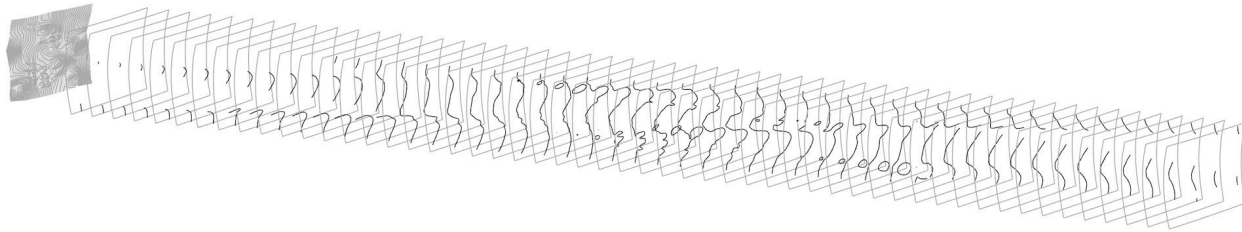
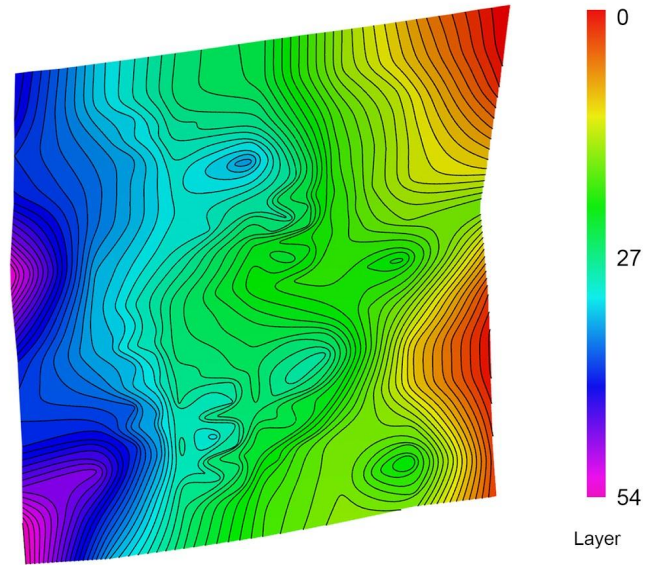
16 layers



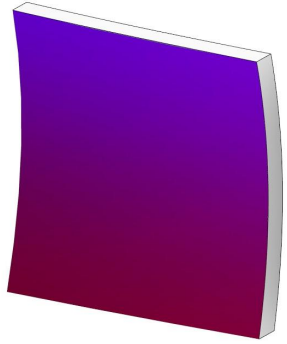
X16

 Milling reference surface

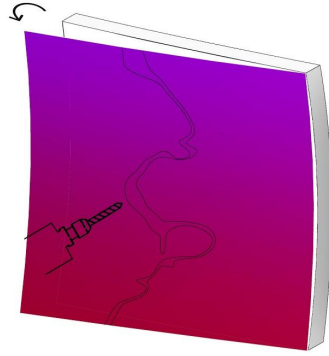
# Toolpathing Pattern



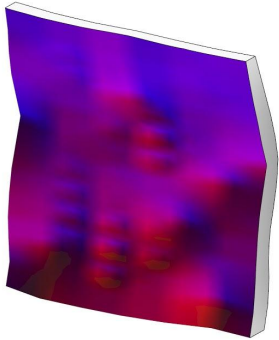
# Toolpathing Normal



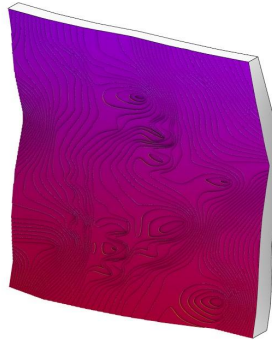
1. Fragment



3. Reference surface  
for milling



2. Mesh



4. Final

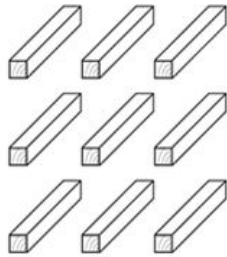




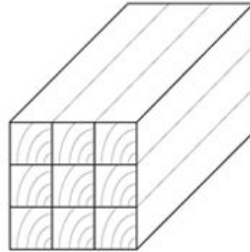
# Beampacking Principle



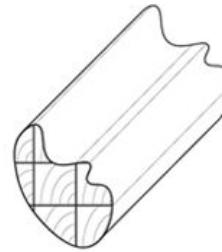
BEAM PACKING



RECYCLED WOODEN  
BEAMS

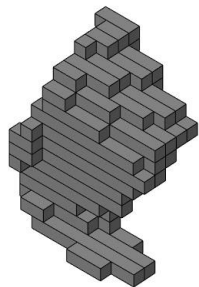
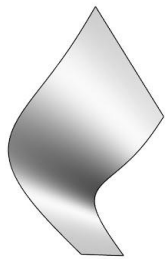


BEAMS PACKING

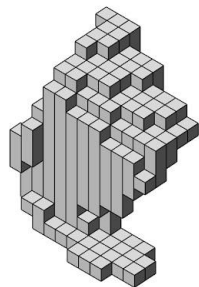


ROBOTIC MILLING

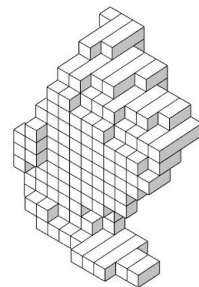
# Beampacking Voxelization



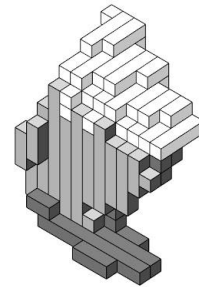
x-axis: 45



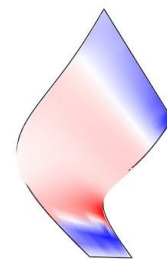
y-axis: 83



z-axis: 104



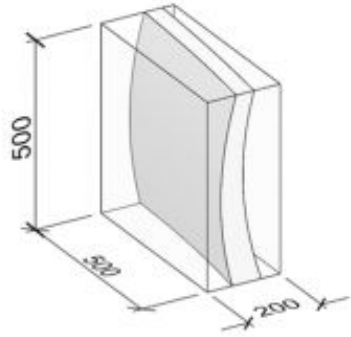
mix: 50



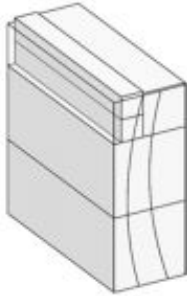
tension  
compression



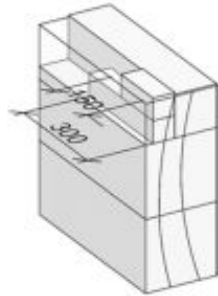
# Beampacking Prototype



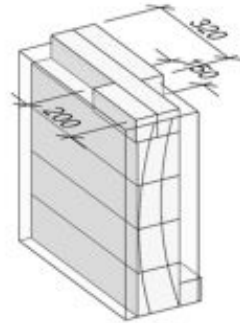
Fragment



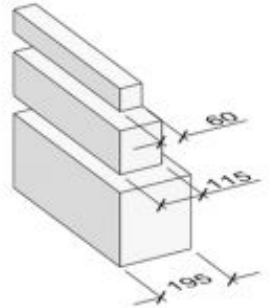
1



2



3



**Production**

# Production



DELFT  
PREPARATION,  
ASSEMBLY  
COMPUTING

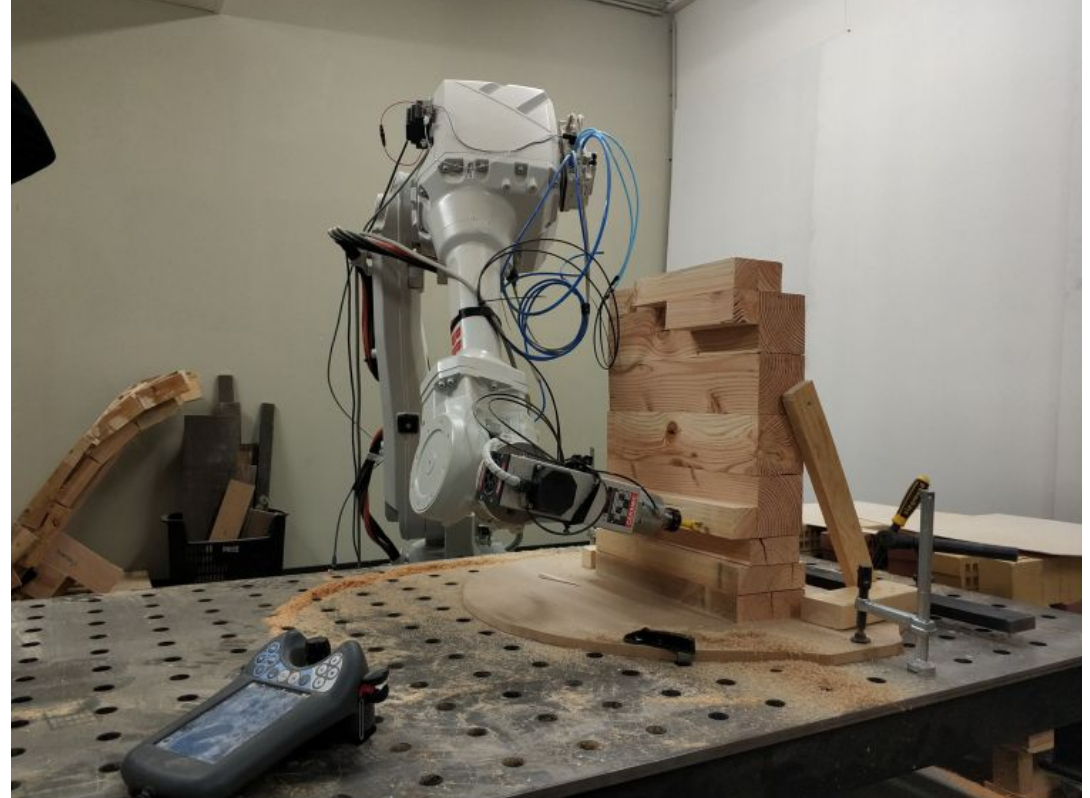
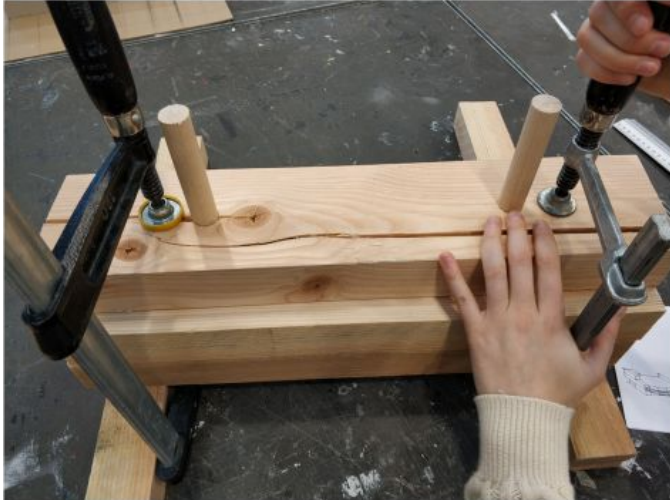
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AMSTERDAM  
ROBOTIC PRODUCTION



# Production







# Production





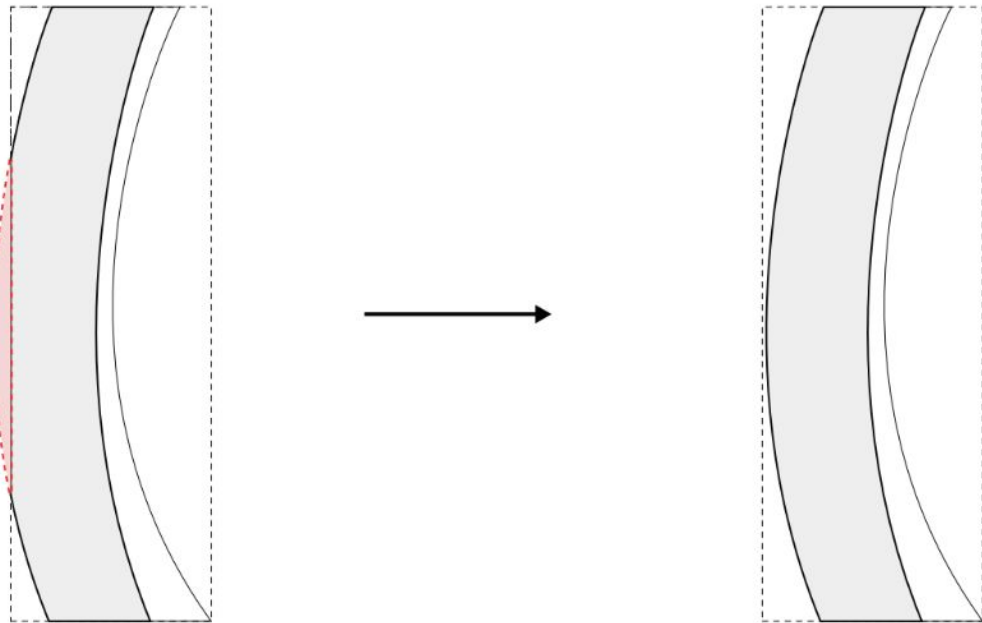
# Production



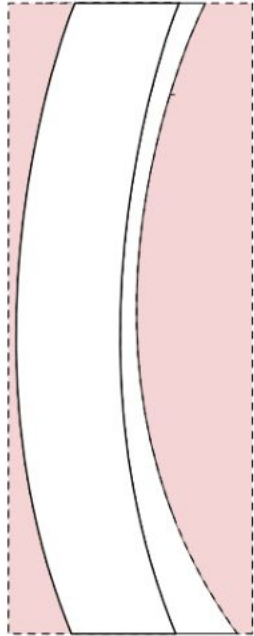
# Feedbackloop

Within scope assignment  
Outside scope assignment

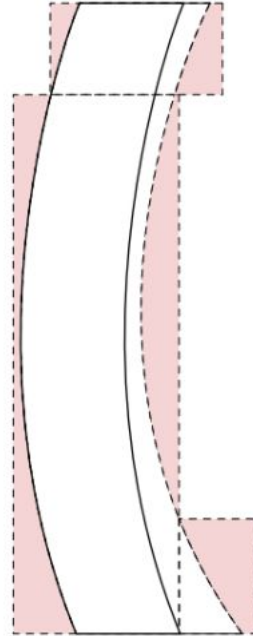
## Within scope Bounding box



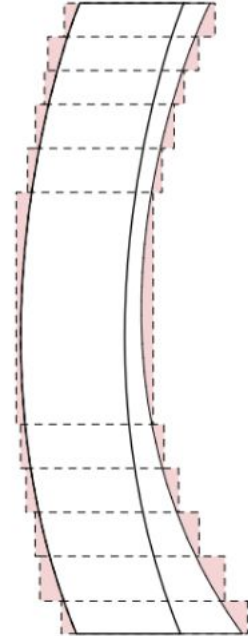
# Within scope Optimization beampacking



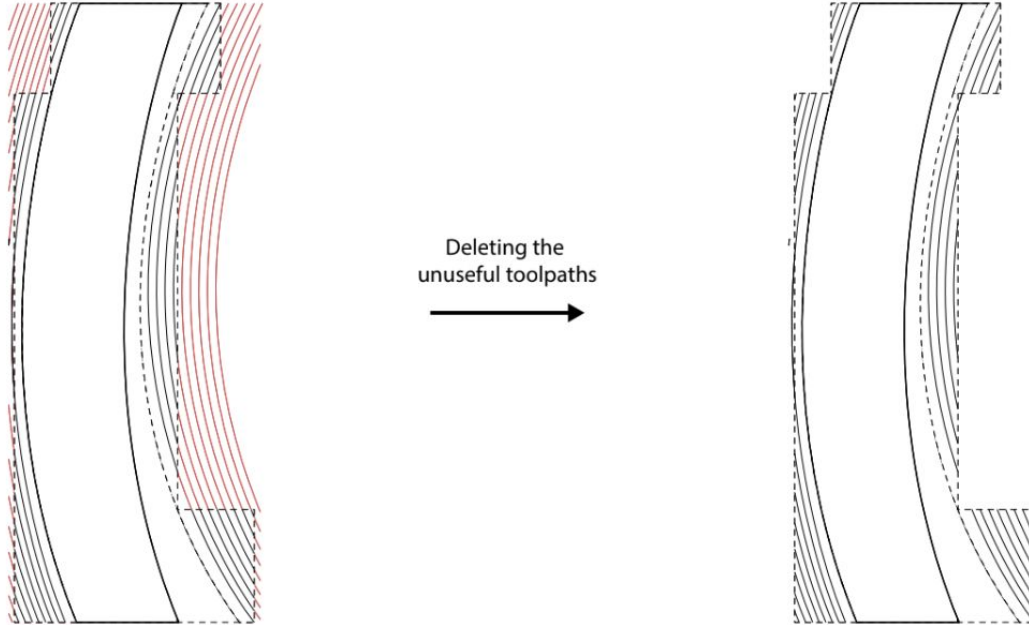
Beampacking  
with givnen logs  
of wood



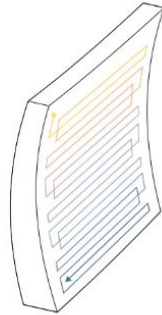
Ideal optimisation  
of beampacking



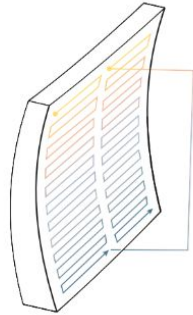
# Within scope Optimization toolpathing



# Within scope Optimization material removal



—————→  
Bug repair in the  
construction of toolpath for  
material removal faze

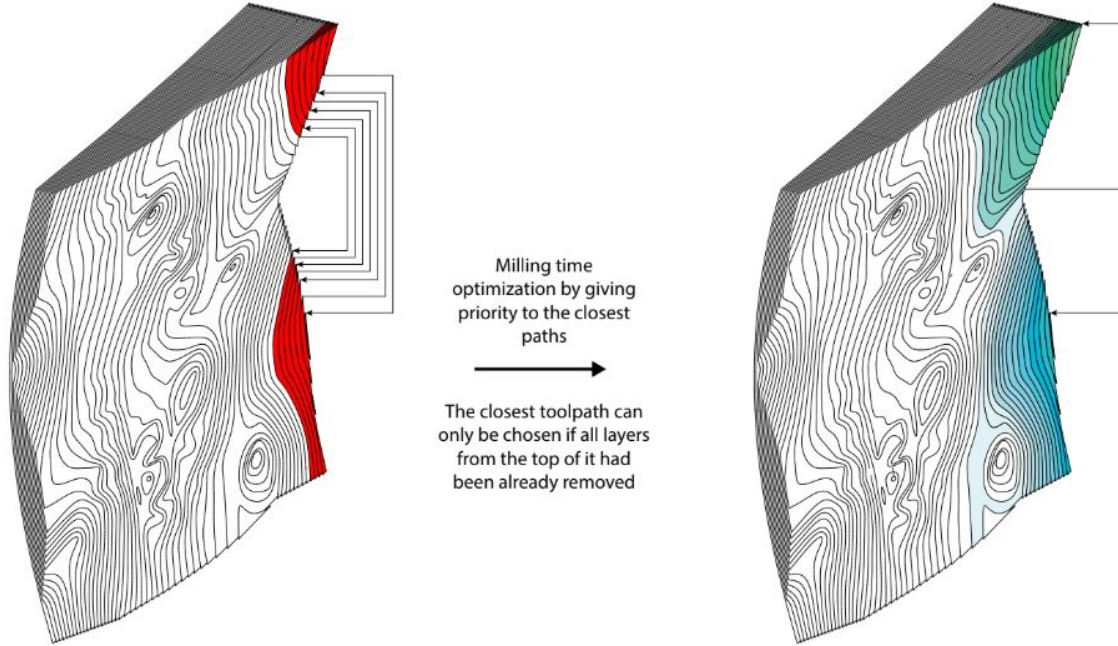


—————→  
For each layer, removal of material  
could start from the endpoint  
of previous layer toolpath

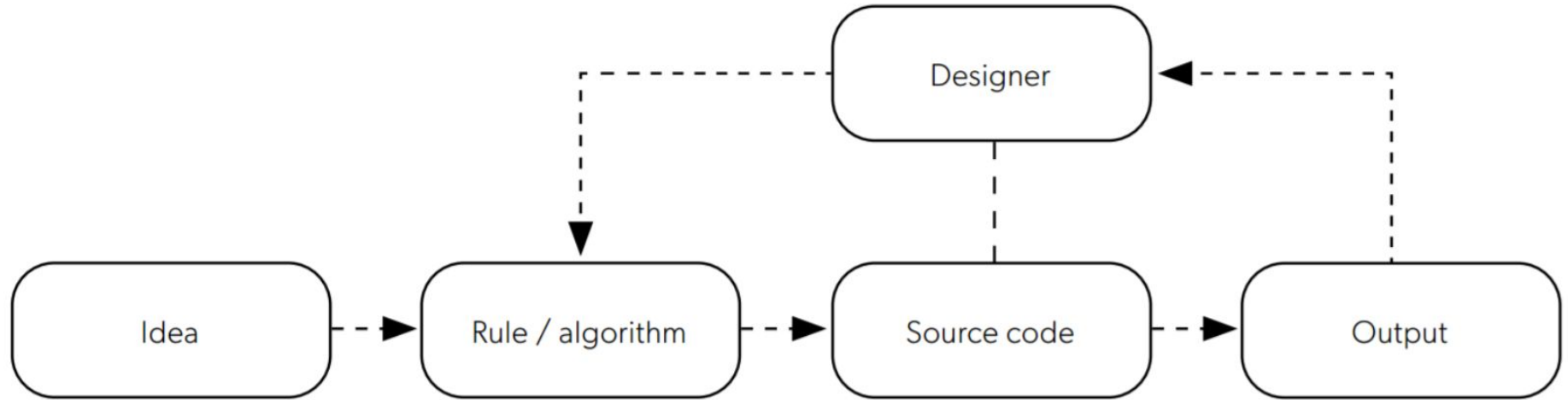




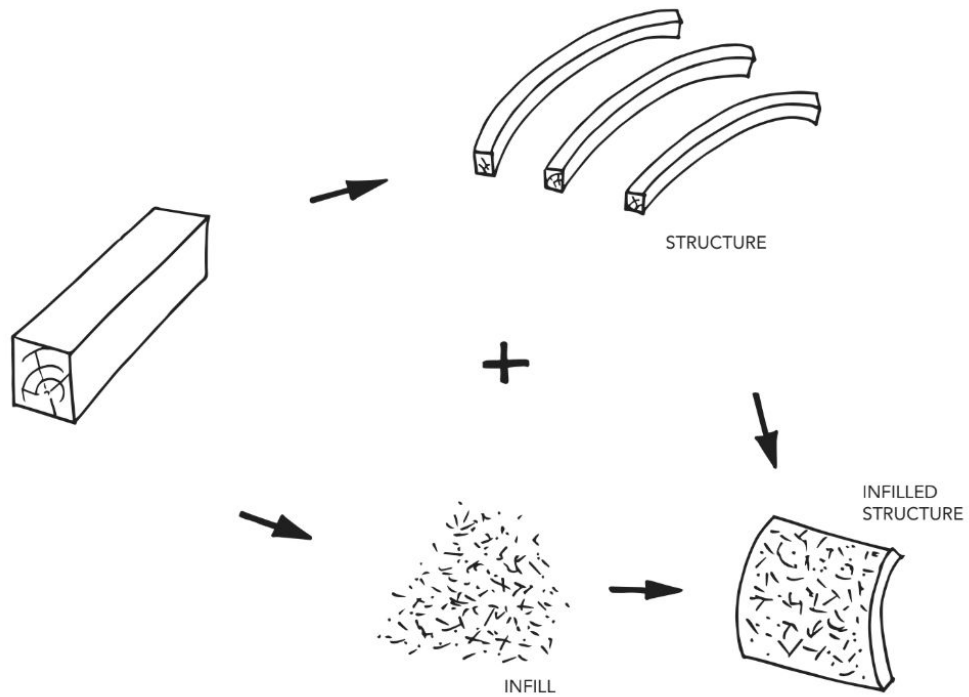
# Within scope Optimization toolpathing



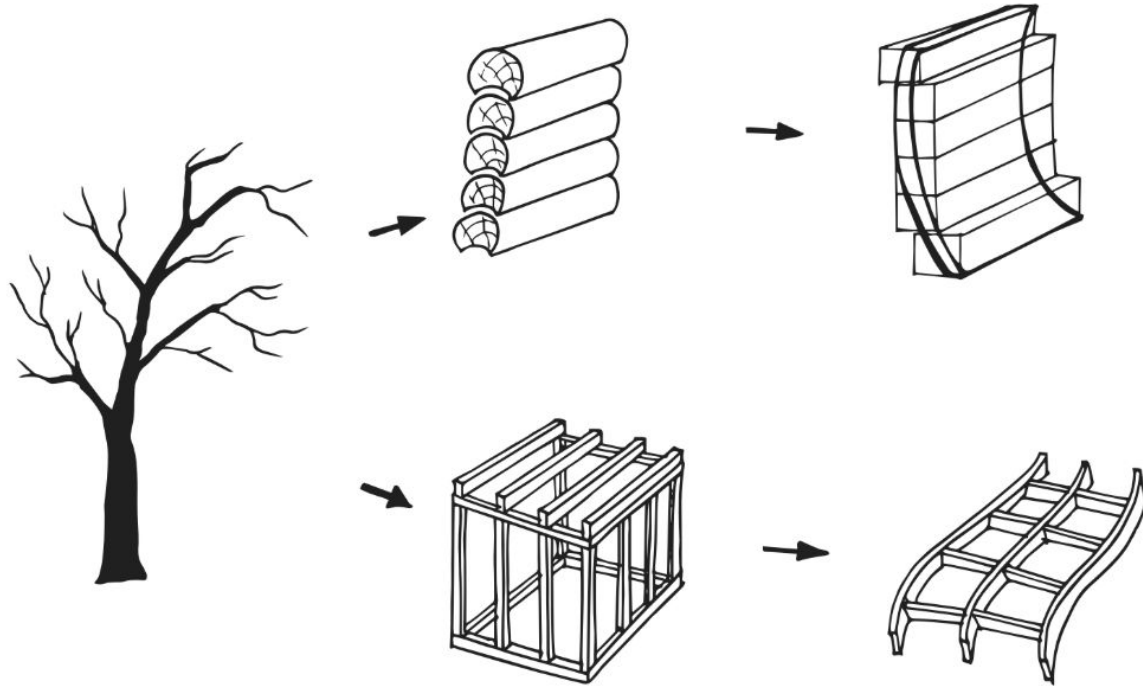
# Outside Scope Workflow



# Outside Scope



# Outside Scope



End

